



- The PVC L (art PL) pieces supplied need to be placed wherever a bracket (art OT) meets the heating core (art KA). This prevents the rattling noise during expansion of the pipes (during heating up and cooling down of the system) and it ensures that the heating core touches the front plate (art SL) in order to maximise the heat exchange.
- The heating core is placed in the brackets.
- The front plate is clipped onto the brackets.
- Compression testing needs to be performed before the system is filled with water.
- For best performance each circuit should be separated and returned to a manifold (one port per circuit)
- Each circuit should be controlled by one thermostat
- Bleeding of the system can be done from the manifold
- Balancing the system can be performed from the manifold.